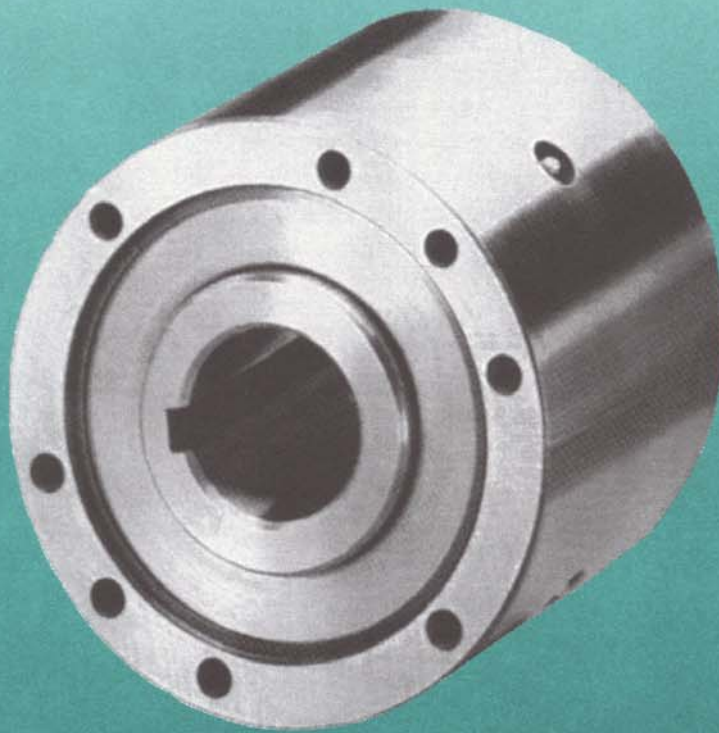


Marland Sprag Clutches



Indexing, Backstopping, and Overrunning Models

Marland
Clutch

MARLAND FREEWHEEL CLUTCHES

General

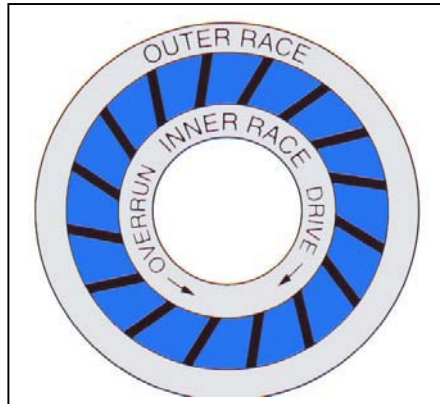
Marland Clutch has been producing overrunning clutches since 1931. Primary Marland products are backstops, clutches and clutch couplings based on their one-way clutch design that utilizes the principle of cylindrical rollers on inclined cam planes.

Marland Clutch also brings to the North American market a line of proven sprag type free-wheel clutches. Marland utilizes the knowledge of its sister divisions, Stieber® of Germany and Formsprag® of the United States, to manufacture world class high performance sprag clutches in the United States.

MARLAND FREEWHEELS are a combination of German knowledge and American manufacturing ingenuity. Simply put, the Marland freewheel consists of an

inner race, an outer race and a set of sprags between the inner and outer races. Each sprag is nothing more than a wedge-piece that allows free rotation of the inner race when rotated in the counterclockwise direction. (See illustration below). When the inner race is rotated in the clockwise direction, the sprags, through a wedging action, transmit torque from the inner race to the outer race. The opposite is true of the outer race. Clockwise rotation of the outer race is free in motion; counterclockwise rotation results in torque transmission from the outer race to the inner race.

The sprag elements in the Marland freewheel clutches result from years of design and development by Stieber and Formsprag.



DESIGN BENEFITS

Maximum torque in minimum space

The sprags lie in close proximity to each other permitting more sprags for increased torque capacity.

Long Life

Ultra-hard sprags provide extra-long life, maximum wear resistance and lower maintenance costs.

Repeatability

Springs exert a small amount of rotary pressure on each sprag to ensure that the freewheel engages without backlash.

Adaptability

Marland can supply modifications quickly to meet your specific needs.

Products shown in this catalog are covered by numerous U. S. and Foreign patents. For further information and installation procedures, contact Marland Clutch

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MARLAND FREEWHEEL CLUTCHES

TYPICAL APPLICATIONS

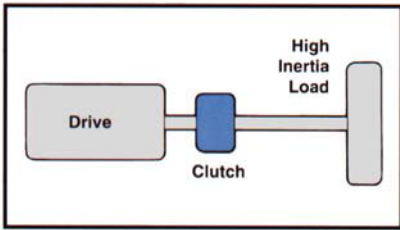
There are three basic types of applications for overrunning clutches: freewheeling, indexing and backstopping. Marland Clutch can provide a freewheel for any application requirement.

FREEWHEELING

Any time there is a difference in speed between the inner race and outer race, a freewheel or overrunning condition exists. Examples of freewheeling applications are compound drives, two speed drives, starter drives, drives with high inertia loads, idler drives, standby drives, etc.

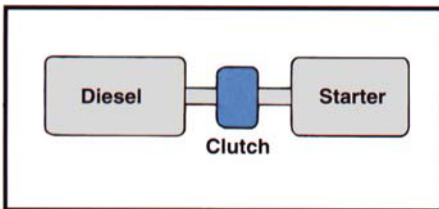
HIGH INERTIA DRIVE

When the drive is started, the clutch engages automatically and rotates the high inertia load. When the drive is shut down, the drive can stop, saving wear and tear on the drive components. The high inertia load continues to rotate because the clutch allows it to freewheel or overrun harmlessly.



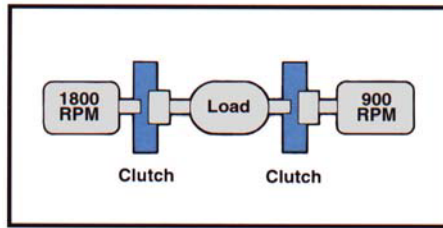
STARTER DRIVE

The clutch automatically engages as the starter motor cranks the diesel. As the diesel starts and increases speed, the clutch overruns on the diesel side and freewheels as power is removed from the starter drive.



TWO SPEED DRIVES

When the 900 RPM motor is running, the freewheel clutch automatically engages and drives the load at 900 RPM while the clutch freewheels on the 1800 RPM motor side of the load. When the 900 RPM motor is turned off, the clutch automatically goes into the freewheel mode. The opposite occurs when the 1800 RPM motor is started.

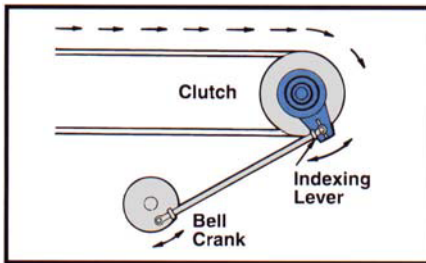


INDEXING

When a reciprocating motion is applied to a driving race, the driven race motion will result in a unidirectional intermittent motion. This is an indexing action.

PACKAGING CONVEYOR

When the bell crank rotates, the indexing lever moves back and forth. The positive engagement of the sprags in the clutch results in positive linear motion control.



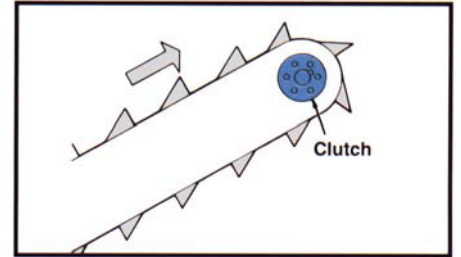
BACKSTOPPING

When one race is fixed to a stationary member, the other race can rotate in only one direction. In this configuration, the clutch is used as a backstop. Backstops are

used to prevent incorrect machine rotation, protecting machinery, goods and personnel from harm. Backstops are typically used on inclined conveyors, compressors, pumps, speed reducers, blowers, etc.

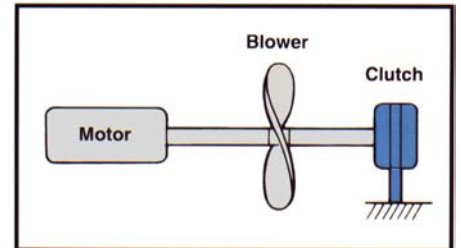
INCLINED CONVEYOR

In this application, the outer race is secured to the conveyor arm. The inner race is free to rotate in the clockwise direction. If the conveyor tries to reverse direction, the clutch will engage and prevent backward movement.



BLOWER APPLICATION

A clutch has its outer race secured. The blower motor can rotate the blower in one direction while the clutch is freewheeling. When the blower drive is turned off, reverse direction of the blower (windmilling) is prevented by the automatic engagement of the sprags.



MARLAND FREEWHEEL CLUTCHES

Design Advantages

GENERAL

Model **RMS**, **RMT** and **RMI**

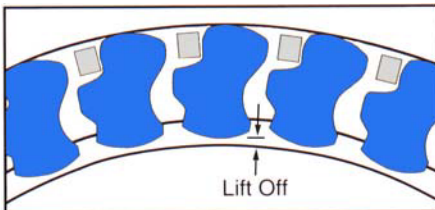
This group of complete freewheels with ball bearings and seals have three types – **RMS**, **RMT** and **RMI**.

The **RMS** model freewheel is a general purpose clutch used for overrunning, backstopping and indexing applications. This series has chromium-carbide surface sprags. The result is a sprag with extra-long life, maximum wear resistance and lower maintenance costs. They are available with oil or grease lubrication and are sized to match all of the brands on the market.

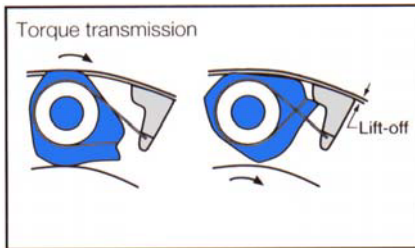
The **RMI** model freewheels feature the use of centrifugal throwout sprags. These sprags will "lift-off" the inner race during high-speed outer race overrunning.

The **RMT** models are used for applications that require high outer race overrunning speeds and low driving speeds.

In this design, the mass of the sprag is located so that when the outer race is overrunning, the centrifugal force of the sprags overcomes the force of the energizing springs causing the sprags to completely "lift-off" of the inner race as shown below.



The **RMI** model freewheels also feature the use of centrifugal throwout sprags except they are designed to "lift-off" of the outer race during high-speed inner race overrunning. In this design, the mass of the sprag is located so that when the inner race is overrunning the centrifugal force of the sprags overcomes the force of the energizing springs causing the sprags to completely "pull away" from the outer race.



The **RMI** models are used for applications that require low driving speeds and a high speed overrunning inner race. They are excellent for use as backstops by mounting the freewheel's inner race onto the shaft and attaching or anchoring the freewheel's outer race via a torque arm to a fixed position. This makes for a simple, space saving installation that can be retrofitted in the field.

In the **RMT** and **RMI** models, the point at which the sprags "lift-off" of the outer or inner race is listed as the "lift-off speed". The maximum drive speed is always less than the lift-off speed to insure positive engagement during driving use. The primary advantage of the **RMT** and **RMI** lift-off designs is less wear of the sprags and races, making the life of the clutch only limited by the life of the bearings.

OIL LUBRICATED DESIGNS

The **RMS** and **RMT** are both available in oil lubricated configurations. Standard lip type oil seals and open bearings are employed to provide maximum protection and the best possible oil circulation.

GREASE LUBRICATED DESIGNS

The **RMS**__-**FG** models are general-duty clutches for free-wheeling, backstopping and indexing applications. They are suitable for vertical applications and high speed overrunning applications where high speed driving also occurs. The clutch utilizes standard lip type seals and open bearings and is supplied packed with a high quality NLGI Grade 1 Grease.

SEALED BEARING DESIGN

The **RMI**__-**SB** models are designed for high speed inner race overrunning applications. The non-contact sealed for life bearings and the "lift-off" design provide for maintenance free operation and cooler operating temperatures. This clutch is not re-greasable.

HIGH PERFORMANCE DESIGN

The **RMI**__-**HP** models are designed for high speed inner race overrunning applications where harsh environmental conditions exist. This design incorporates a labyrinth seal arrangement in conjunction with a non-contact sealed greased for life bearing. A quantity of grease is provided between the seal and the bearing as an extra measure to keep out contaminants.

MARLAND FREEWHEEL CLUTCHES

Engineering data - Models RMS, RMT, RMI

Model	Maximum Torque Capacity lb. ft.	Maximum Bore in.	Lubrication Type	Maximum RPM'S				Standard Bores and Keyway Sizes** in.
				Overrunning Inner Race RPM'S	Overrunning Outer Race RPM'S	Lift Off RPM'S	Maximum Driving RPM'S	
RMS 12 FG	275	.750	Grease	3,000	900	NA	2,800	.500 - 1/8 x 1/16
RMS 12	275	.750	Oil	3,000	900	NA	2,800	.625, .750 - 3/16 x 3/32
RMS 14 FG	300	.875	Grease	2,800	850	NA	2,800	.500 - 1/8 x 1/16 .625, .750 - 3/16 x 3/32 .875 - 3/16 x 1/16
RMS 14	300	.875	Oil	2,800	850	NA	2,800	
RMT 14	300	.875	Oil	2,800	5,000	1,300	1,100	
RMI 14 SB	Consult Factory							
RMI 14 HP	Consult Factory							
RMS 21 FG	1,175	1.312	Grease	2,500	800	NA	2,500	.875 - 3/16 x 3/32 1.00, 1.125, 1.25 - 1/4 x 1/8 1.312 - 1/4 x 3/32
RMS 21	1,175	1.312	Oil	2,500	800	NA	2,500	
RMT 21	1,175	1.312	Oil	2,500	4,000	1,200	1,000	
RMI 21 SB	575	1.312	None	4,000	NA	725	335	
RMI 21 HP	575	1.312	None	4,000	NA	725	335	
RMS 26 FG	1,885	1.625	Grease	3,600	3,600	NA	3,600	
RMS 26	1,885	1.625	Oil	1,175	1,600	NA	3,600	1.250 - 1/4 x 1/8 1.312, 1.50 - 3/8 x 3/16 1.625 - 3/8 x 1/8
RMI 26 SB	693	1.625	None	4,000	NA	655	300	
RMI 26 HP	693	1.625	None	4,000	NA	655	300	
RMS 32 FG	2,250	2.00	Grease	2,200	750	NA	2,200	
RMS 32	2,250	2.00	Oil	2,200	750	NA	2,200	1.250 - 1/4 x 1/8 1.375, 1.437, 1.50, 1.625, 1.688, 1.75 - 3/8 x 3/16 1.937, 2.00 - 3/8 x 1/8
RMT 32	2,250	2.00	Oil	2,200	3,600	1,200	1,000	
RMI 32 SB	1,261	2.00	None	4,000	NA	615	280	
RMI 32 HP	1,261	1.625	None	4,000	NA	615	280	
RMS 40 FG	2,375	2.50	Grease	3,600	3,600	NA	3,600	
RMS 40	2,375	2.50	Oil	900	1,250	NA	3,600	1.937, 2.00, 2.25 - 1/2 x 1/4 2.437, 2.50 - 5/8 x 1/8
RMI 40 SB	2,065	2.50	None	4000	NA	500	335	
RMI 40 HP	2,065	2.00	None	4000	NA	500	335	
RMS 47 FG	5,000	2.937	Grease	1,600	450	NA	1,600	
RMS 47	5,000	2.937	Oil	1,600	450	NA	1,600	1.937, 2.00, 2.25 - 1/2 x 1/4 2.437, 2.50 - 5/8 x 5/16 2.750 - 5/8 x 7/32 2.937 - 5/8 x 1/8
RMT 47	5,000	2.937	Oil	1,600	2,500	1,000	850	
RMI 47 SB	4,278	2.937	None	3,600	NA	480	210	
RMI 47 HP	4,278	2.50	None	3,600	NA	480	210	
RMS 55 FG	7,000	3.437	Grease	1,800	650	NA	1,800	
RMS 55	7,000	3.437	Oil	1,800	650	NA	1,800	2.437, 2.50, 2.75 - 5/8 x 5/16 2.937, 3.00 - 3/4 x 3/8 3.250 - 3/4 x 1/4 3.437 - 3/4 x 3/16
RMT 55	7,000	3.437	Oil	1,000	1,800	800	650	
RMI 55 SB	6,638	3.437	None	2,400	NA	460	190	
RMS 72 FG	13,000	4.437	Grease	1,500	525	NA	1,500	
RMS 72	13,000	4.437	Oil	1,500	525	NA	1,500	3.00, 3.25 - 3/4 x 3/8 3.437, 3.50, 3.75 - 7/8 x 7/16 3.937, 4.000 - 1 x 1/2 4.250 - 1 x 3/8 4.437 - 1 x 1/4
RMT 72	13,000	4.437	Oil	850	1,500	675	525	
RMI 72 SB	17,407	4.437	None	850	NA	440	200	
RMS 87 FG	18,000	5.437	Grease	1,350	500	NA	1,350	
RMS 87	18,000	5.437	Oil	1,350	500	NA	1,350	4.00, 4.25, 4.437, 4.50, 4.75 - 1 x 1/2 4.937, 5.00 - 1 x 3/8 5.25, 5.437 - 1 x 1/4
RMT 87	18,000	5.437	Oil	700	1,350	650	500	
RMI 87 SB	Consult Factory							
RMS 112 FG	27,000	7.00	Grease	1,100	375	NA	1,100	
RMS 112	27,000	7.00	Oil	1,100	375	NA	1,100	4.937, 6.00 - 1 1/4 x 5/8 6.25, 6.625, 6.75 - 1 1/2 x 1/2 7.000 - 1 1/2 x 7/16
RMT 112	27,000	7.00	Oil	500	1,100	475	375	
RMI 112 SB	Consult Factory							

Nomenclature:

- RMS = Standard (no lift off)
- RMS_FG = Standard, Full of Grease, purgeable and re-greaseable.
- RMT = Lift off type - outer race overrunning.
- RMI_SB = lift off type - inner race overrunning with Sealed Bearing no maintenance design.
- RMI_HP = Lift off type - inner race overrunning with High Performance, sealed bearing and labyrinth seals.

NOTES:

Do not use slippery additives, such as Molybdenum Disulfide or Graphite. RMS_FG grease lubricated clutches should be flushed and filled every 2 to 6 months depending on the severity of the application. Fill units with a high quality NLGI Grade 1 grease, such as Lubriplate AERO or Mobilux 5. All RMI clutches are **not regreaseable**. They are "no maintenance" clutches. **Adding grease or oil to an RMI clutch can lead to failure.**

** Custom and metric bores are available upon request.

MARLAND FREEWHEEL CLUTCHES

Dimensional data - Models RMS, RMT, RMI

MARLAND complete freewheel clutches, models RMS, RMT and RMI are manufactured in the United States. These three types serve different fields of applications:

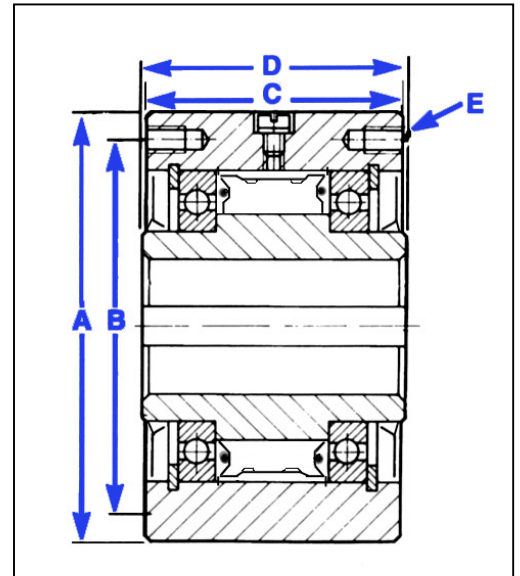
The RMS model freewheels are general purpose clutches used for overrunning, backstopping and indexing applications.

The RMT model freewheels feature the use of centrifugal "lift-off" sprags. These sprags will lift off of the inner race during high-speed outer race overrunning. The RMT model is ideal for high outer race overrunning speeds and low driving speeds.

The RMI model freewheels feature the use of centrifugal "lift-off" sprags. These sprags will lift off of the outer race during high speed overrunning. The RMI model is ideal for high inner race overrunning speeds and low driving speeds.

Both the RMT and the RMI models can contribute to longer life of your clutch due to their "lift-off" sprag design.

The RMS, RMT and RMI model freewheels include ball bearings. These self-contained freewheels can carry radial loads. Pulleys, gears and torque arms can be mounted directly to the outer race.



RMS RMT RMI Size	Maximum Bore in / mm	A Outside Diameter in / mm	B Bolt Circle in / mm	C Outer Race Length in / mm	D Overall Length in / mm	E Quantity & Thread Size of Holes	Approximate Weight lbs. / kg
12	.750 / 19.05	<u>3.000</u> / 76.20 2.998 / 76.15	2.625 / 66.67	2.375 / 60.45	2.500 / 63.50	4 - .250-28	3.5 / 1.6
14	.875 / 22.22	<u>3.500</u> / 88.90 3.498 / 88.85	2.875 / 73.02	2.687 / 68.25	2.750 / 69.85	4 - .312-24	6 / 2.7
21	1.312 / 33.32	<u>4.250</u> / 107.95 4.248 / 107.95	3.625 / 92.08	3.375 / 85.72	3.500 / 88.90	4 - .312-24	10 / 4.5
26	1.625 / 41.27	<u>4.750</u> / 120.65 4.748 / 120.60	4.250 / 107.95	3.125 / 79.38	3.250 / 82.55	6 - .312-24	12 / 5.4
32	2.000 / 50.80	<u>5.375</u> / 136.52 5.373 / 136.47	4.750 / 120.65	3.625 / 92.08	3.750 / 95.25	6 - .312-24	19 / 8.6
40	2.500 / 63.50	<u>6.500</u> / 165.10 6.498 / 165.05	5.750 / 146.05	3.375 / 85.72	3.500 / 88.90	8 - .375-24	24 / 10.9
47 ¹	2.937 / 74.60	<u>7.125</u> / 180.98 7.123 / 180.92	6.250 / 158.75	4.875 / 123.82	5.000 / 127.00	¹ 8 - .375-24	42 / 19.0
55 ¹	3.347 / 87.30	<u>8.750</u> / 222.25 8.748 / 222.20	7.000 / 177.80	5.875 / 149.22	6.000 / 152.40	¹ 8 - .500-20	83 / 37.6
72	4.437 / 112.70	<u>10.000</u> / 254.00 9.998 / 253.95	8.937 / 227.00	5.875 / 149.22	6.000 / 152.40	8 - .500-20	102 / 46.2
87	5.437 / 138.10	<u>12.000</u> / 304.80 11.997 / 304.72	9.750 / 247.65	6.250 / 158.75	6.380 / 161.9	10 - .625-18	156 / 71
112	7.000 / 177.80	<u>15.000</u> / 381.00 14.997 / 380.92	11.75 / 298.45	6.50 / 165.10	6.630 / 168.3	12 - .625-18	250 / 113

NOTES:

¹Six holes are equally spaced 60° with two additional holes located 30° to the six equally spaced holes and 180° apart. Six hardened mounting screws are adequate for loads up to 3,000 lb.ft. for size 47 and 5,100 lb.ft. for size 55. Use eight hardened mounting screws for higher loads. SAE Grade 5 bolts should be used for all models.

MARLAND FREEWHEEL CLUTCHES

Interchange chart

The interchange chart shows the Marland freewheel clutch that is dimensionally interchangeable.

Torque capacities, maximum speeds and lift-off speeds may differ. Please see page 5 for

complete specifications.

Marland		Formsprag		Morse		Ringspann	
Unit	Maximum Torque (lb. ft.)	Unit	Maximum Torque (lb. ft.)	Unit	Maximum Torque (lb. ft.)	Unit	Maximum Torque (lb. ft.)
RMS-12	275	FSO & HPI 300	275	MG, MI & MO 300A	275	N/A	N/A
RMS-14	300	FSO & HPI 400	300	MG, MI & MO 400A	400	RMS-14	340
RMS-21	1,175	FSO & HPI 500	1,175	MG, MI & MO 500A	1,175	RMS-21	1,130
RMS-26	1,885	N/A	N/A	N/A	N/A	RMS-26	1,885
RMS-32	2,250	FSO & HPI 600	2,250	MG, MI & MO 600A	2,250	RMS-32	2,325
RMS-40	2,375	N/A	N/A	N/A	N/A	RMS-40	3,200
RMS-47	5,000	FSO & HPI 700	5,000	MG, MI & MO 700A	5,000	RMS-47	6,800
RMS-55	7,000	FSO & HPI 750	7,000	MG, MI & MO 750	7,000	RMS-55	10,400
RMS-72	13,000	FSO & HPI 800	13,000	MG, MI & MO 800	13,000	RMS-72	14,500
RMS-87	18,000	FSO & HPI 900	18,000	MG, MI & MO 900	18,000	N/A	N/A
RMS-112	27,000	FSO & HPI 1027	27,000	MG, MI & MO 1000	25,000	N/A	N/A
RMT-14	300	C/T-400	300	MR-400A	400	RMZ-14	230
RMT-21	1,175	C/T-500	1,175	MR-500A	1,175	RMZ-21	600
RMT-32	2,250	C/T-600	2,250	MR-600A	2,250	RMZ-32	2,160
RMT-47	5,000	C/T-700	5,000	MR-700	5,000	RMZ-47	6,275
RMT-55	7,000	C/T-750	7,000	MR-750	7,000	RMZ-55	9,900
RMT-72	13,000	C/T-800	13,000	MR-800	13,000	RMZ-72	12,000
RMT-87	18,000	C/T 900	18,000	MR 900	18,000	N/A	N/A
RMT-112	27,000	C/T 1027	27,000	MR 1000	25,000	N/A	N/A

Marland	Formsprag	Morse	GMN	Ringspann
CSK - 8	CSK - 8	N/A	N/A	ZZ 8
CSK - 12	CSK - 12	N/A	N/A	ZZ 6201
CSK - 15	CSK - 15	N/A	N/A	ZZ 6202 M
CSK - 17	CSK - 17	KK - 17	FK 6203	ZZ 6203 M
CSK - 20	CSK - 20	KK - 20	FK 6204	ZZ 6204 M
CSK - 25	CSK - 25	KK - 25	FK 6205	ZZ 6205 M
CSK - 30	CSK - 30	KK - 30	FK 6206	ZZ 6206 S
CSK - 35	CSK - 35	KK - 35	N/A	ZZ 6207
CSK - 40	CSK - 40	N/A	N/A	ZZ 40
AS - 6	AS - 6	NSS - 6	N/A	N/A
AS - 8	AS - 8	NSS - 8	N/A	N/A
AS - 10	AS - 10	NSS - 10	N/A	N/A
AS - 12	AS - 12	NSS - 12	N/A	N/A
AS - 15	AS - 15	NSS - 15	N/A	N/A
AS - 20	AS - 20	NSS - 20	N/A	FCN 20 K
AS - 25	AS - 25	NSS - 25	N/A	FCN 25 K
AS - 30	AS - 30	NSS - 30	N/A	FCN 30 K
AS - 35	AS - 35	NSS - 35	N/A	FCN 35 CF
AS - 40	AS - 40	NSS - 40	N/A	FCN 40 CF
AS - 45	AS - 45	NSS - 45	N/A	FCN 45 CF
AS - 50	AS - 50	NSS - 50	N/A	FCN 50 CF
AS - 55	AS - 55	N/A	N/A	FCN 55 CF
AS - 60	AS - 60	NSS - 60	N/A	FCN 60 CF
AS - 80	AS - 80	N/A	N/A	N/A

Marland	Morse
R 204	B-204A
R 205	B-205A
R 206	B-206A
R 207	B-207A
R 208	B-208A
R 210	B-210A

MARLAND FREEWHEEL CLUTCHES

Clutch Accessories

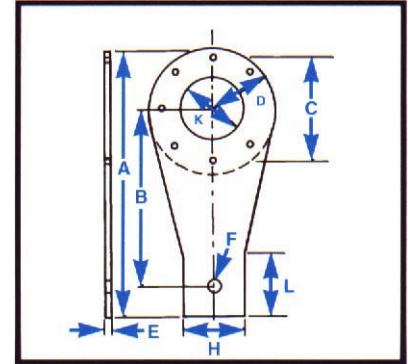
Torque Arms

The TA torque arms are made specifically for use with the Marland RM_ model freewheel clutches. The use of the TA torque arms will help facilitate the installation of the clutch when used as a backstop.

The torque arms are available with any Marland RM_ model size 14 through 112. The TA torque arms come predrilled and ready for installation.

Installation

The torque arm must not be rigidly anchored. Rotation must be restricted by either a pin or an angle iron bracket. The torque arm must be free to move axially to prevent damage to the bearings in the clutch. When a pin is used, the diameter of the pin must be 1/32 of an inch smaller than the pin hole (F) in the torque arm. A threaded pin should not be used.



Torque Arm Dimension Table (Inches)

Model	A	B	C	D	E	F	H	K	L	No. Of Holes
TA 14	8.625	6.250	2.875	1.875	.375	.53125	2	1.625	1	8
TA 21	9	6.250	3.625	2.125	.375	.53125	2	2	1.125	8
TA 26	10.125	7	4.250	2.500	.375	.78125	2.250	2.4375	1.375	12
TA 32	11.500	8	4.750	2.8125	.375	.78125	2.500	2.8125	1.500	12
TA 40	13.625	9.500	5.750	3.250	.375	.78125	3	3.4375	1.750	16
TA 47	15	10.500	6.250	3.5625	.500	1.3125	3	4	2	12
TA 55	18.375	12.875	7	4.375	.500	1.28125	3.750	4.375	2.375	12
TA 72	21	14.625	8.9375	5	.500	1.53125	4	5.750	2.750	16
TA 87	Consult Factory									
TA 112	Consult Factory									

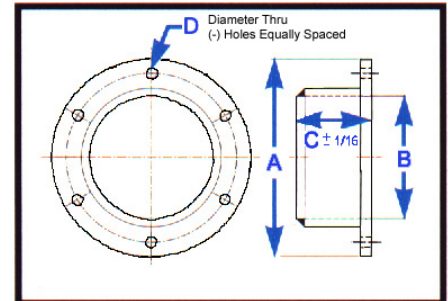
End Covers

The EC end covers are made specifically for use with Marland RM_ model overrunning clutches from 12 gauge mild steel.

The use of the EC end cover will protect personnel from coming into

contact with rotating shafts.

The end covers are available with any Marland RM_ model size 14 through 112. The EC end covers come predrilled and ready for installation.



End Cover Dimension Table (Inches)

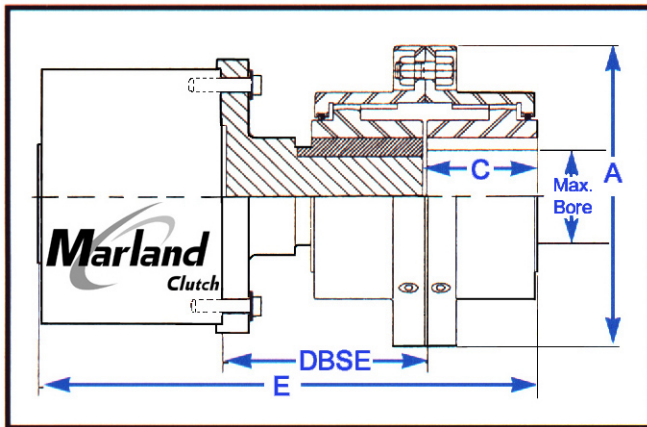
Model	A	B	C	D	No. of Holes	Dia. Bolt Circle
EC 14	3.500	1.500	2.125	.341	4	2.875
EC 21	4.250	1.875	3.125	.341	4	3.625
EC 26	4.750	2.250	3.125	.341	6	4.250
EC 32	5.375	2.750	3.125	.341	6	4.750
EC 40	6.500	3.250	4.125	.403	8	5.750
EC 47	7.125	3.875	4.125	.403	6	6.250
EC 55	8.750	4.250	5.125	.527	6	7
EC 72	10	5.625	5.625	.527	8	8.937
EC 87	Consult Factory					
EC 112	Consult Factory					

MARLAND FREEWHEEL CLUTCHES

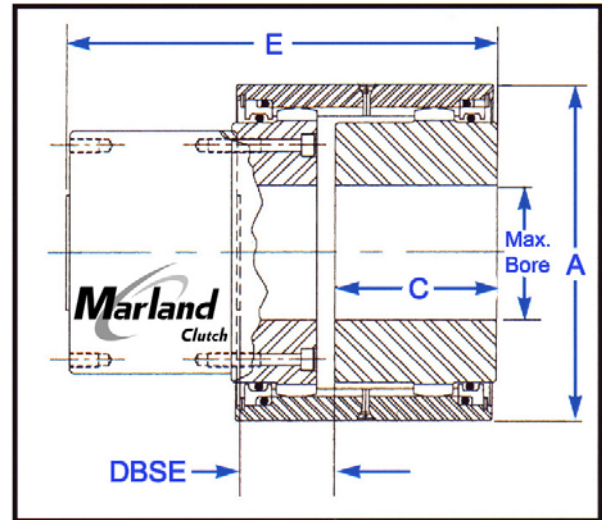
CA / CC Clutch Coupling Packages

Clutch couplings are used in applications that require the coupling of two in-line shafts, such as between a reducer and a pinion stand. The clutch should always be mounted on the low temperature shaft in any application. These clutch couplings may use the RMS, RMT or RMI type clutch depending on what the application requires. Refer to page 4 for a description of the RM_ model

clutches. The CA model allows for the removal of the clutch, adapter and coupling without moving the connected equipment, unlike the CC models which does require moving them. The clutch bore (see page 6 for maximum available clutch bores), coupling bore and distance required between the shafts must be specified when ordering.



CA Model



CC Model

Package Model Number	Clutch Model	Coupling Model	Max. Coupling Bore (Inches)	Max. Clutch Bore (Inches)	A Major Diameter (Inches)	C Bore Length (Inches)	E Overall Length (Inches)	DBSE (Inches)
RM_14 CA12	RM_14	F201 1/4	1.75	.875	4.00	1.69	8.97	4.53
RM_14 CC20	RM_14	C202	2.88	.875	5.38	2.44	6.71	1.53
RM_21 CA15	RM_21	F201 1/2	2.38	1.312	6	1.94	10.75	5.31
RM_21 CC25	RM_21	C202 1/2	3.75	1.312	6.50	3.03	8.20	1.69
RM_26 CA20	RM_26	F202	2.88	1.625	7	2.44	11.50	5.81
RM_26 CC30	RM_26	C203	4.25	1.625	7.44	3.59	8.89	2.03
RM_32 CA20	RM_32	F202	2.88	2	7	2.44	12	5.81
RM_32 CC30	RM_32	C203	4.25	2	7.44	3.59	9.39	2.03
RM_40 CA25	RM_40	F202 1/2	3.75	2.50	8.38	3.30	12.41	5.88
RM_40 CC40	RM_40	C204	5.88	2.50	9.86	4.75	10.56	2.31
RM_47 CA30	RM_47	F203	4.25	2.937	9.44	3.59	16.25	7.66
RM_47 CC40	RM_47	C204	5.88	2.937	9.86	4.75	12.06	2.31
RM_55 CA35	RM_55	F203 1/2	4.75	3.347	11	4.19	19	8.81
RM_55 CC45	RM_55	C204 1/2	6.75	3.347	10.88	5.05	13.70	2.63
RM_72 CA40	RM_72	F204	5.88	4.437	12.50	4.75	20.44	9.69
RM_72 CC55	RM_72	C205 1/2	7.62	4.437	12.75	5.52	14.48	2.97

MARLAND FREEWHEEL CLUTCHES

Model IBS - Internal Backstops

The Long Life High Speed Backstop

The best solution for high speed backstop applications is a backstop in which the locking elements do not wear while the device is rotating. This will result in a long dependable life.

The backstop should also be designed so that its outer race is the stationary element and the inner race does all the overrunning or freewheeling. This permits an easy, low cost installation.

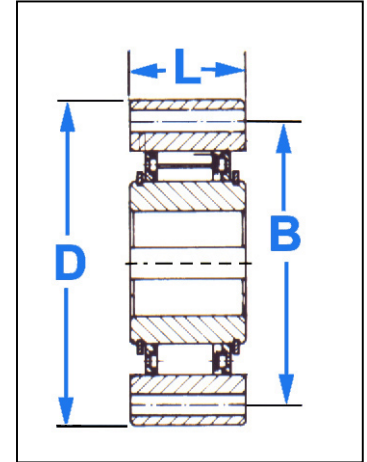
Marland Clutch has the ideal high-speed backstop.

IBS models feature a sprag backstop that is made for an overrunning inner race and has sprags that lift off of the outer race at high speeds. The **IBS** models are designed to be built into your equipment on the high-speed or intermediate speed shaft where the torque is the lowest.

The **IBS** "lift-off" design eliminates the constant rubbing and wearing of the sprags when the backstop device is freewheeling.

The IBS model's design makes them simple to apply to your equipment. The inner race is put on the shaft and the outer race is fixed to the housing.

This means a space and cost savings over backstops that are mounted on the outside of your equipment.



Model	Max. Bore In.	"B" In.	"D" In.	"L" In.	Concentricity Required (TIR) In.	Max. Torque lb.-ft.	Lift-off Speed RPM	Number of Holes	Hole Size In.
IBS 36	1.375	3.500	4.125	1.375	0.004	570	725	6	17/64
IBS 48	1.875	4.500	5.250	1.375	0.004	950	655	8	21/64
IBS 55	2.125	4.937	5.500	1.375	0.004	1,250	615	8	21/64
IBS 65	2.500	5.187	5.937	1.562	0.004	1,755	580	8	21/64
IBS 75	2.937	6.125	6.875	1.562	0.004	2,050	540	8	25/64
IBS 80	3.187	7.250	8.375	2.750	0.004	6,590	460	12	13/32
IBS 90	3.500	8.000	9.250	3.125	0.004	8,420	430	12	1/2
IBS 100	3.937	9.437	11.437	3.562	0.004	13,900	460	12	21/32
IBS 130	5.000	10.937	12.687	3.562	0.004	24,800	420	12	21/32
IBS 150	6.000	14.000	16.250	3.562	0.004	45,100	370	12	13/16
IBS 190	7.437	14.937	17.250	4.125	0.004	52,170	340	16	13/16
IBS 220	8.625	16.125	18.750	4.125	0.004	67,730	330	16	13/16
IBS 240	9.437	17.312	20.500	4.125	0.004	76,890	320	16	13/16
IBS 260	10.250	19.687	22.000	4.750	0.004	110,000	300	24	13/16

MARLAND FREEWHEEL CLUTCHES

Model CSK - Freewheel Clutches

The **CSK** model freewheel is a sprag type clutch integrated into a 6200 series ball bearing (except sizes 8 and 40). It provides you with a one way clutch, and eliminates the need for a ball bearing. It gives a high degree of freewheeling accuracy while utilizing a minimum of space.

The **CSK** model freewheels can be used in backstop, overrunning or indexing applications.

The **CSK** model freewheels are available with bores to 40mm (1.57") and torque ratings to 384 lb. ft. They are supplied filled with grease and are maintenance free.

The torque is transmitted on the inner and outer race by an interference fit into a rigid housing and onto a shaft. The tolerance for the housing fit is N6 and the tolerance for the shaft is n6.

Operating temperature range: -40° F (-40° C) to 212° F (+100° C).



Model	Bore dH7 in./mm	Torque lb. ft.	Max. Overrunning Speed RPM	Width L in./mm	O. D. Dh5 in./mm	Bearing Loads	
						Dynamic lb.	Static lb.
CSK 8	.31 / 8	3	15,000	.35 / 9	.87 / 22	738	193.5
CSK 12	.47 / 12	11	10,000	.39 / 10	1.26 / 32	1372.5	623.25
CSK 15	.59 / 15	20	8,400	.43 / 11	1.38 / 35	1665	769.5
CSK 17	.67 / 17	36	7,350	.47 / 12	1.57 / 40	1777.5	855
CSK 20	.79 / 20	59	6,000	.55 / 14	1.85 / 47	2115	1003.5
CSK 25	.98 / 25	100	5,200	.59 / 15	2.05 / 52	2407.5	1228.5
CSK 30	1.18 / 30	162	4,200	.63 / 16	2.44 / 62	2632.5	1451.25
CSK 35	1.38 / 35	207	3,600	.67 / 17	2.83 / 72	2835	1638
CSK 40	1.57 / 40	384	3,000	.87 / 22	3.15 / 80	3496.5	2756.25

MARLAND FREEWHEEL CLUTCHES

Model AS - Freewheel Clutches

The **AS** model freewheel clutch is a ramp & roller type clutch, non-bearing supported. They are designed to be built into a customer's product for use as overrunning, indexing and backstopping clutches.

Bearings are required to support axial and radial loads. Lubrication and sealing are required. Normal outside dimensions are the same as 6200 series ball bearings.

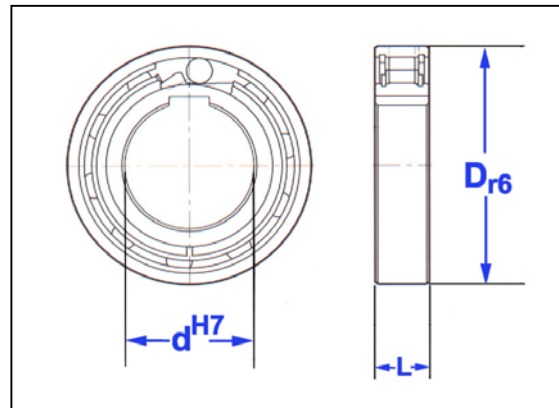
Typical mounting would be to install the **AS** model along side of a 6200 series bearing to provide the concentricity and support required. Oil or grease lubrication must be provided along with seals to retain lubricant.

The outer race has a positive r6 tolerance to give a press fit in a H7 housing. The outer race used must be strong enough not to expand after assembly.

The inner race is keyed to the shaft (except for the size 6mm bore).

This design freewheel can accept an axial misalignment of inner and outer race of + or - S/2.

These clutches are oil dipped before shipment to prevent corrosion but must be filled before use.



Model	Bore* dH7 in. / mm	Torque Capacity lb. ft.	Overrunning Speed Max. RPM		Width L in. / mm	O. D. Dr6 in. / mm	Shipping Weight lb. / kg
			Inner Race	Outer Race			
AS-6	.24 / 6	2.5	5,000	7,500	.24 / 6	.75 / 19	.02 / .01
AS-8	.31 / 8	4.4	4,300	6,500	.31 / 8	.94 / 24	.04 / .02
AS-10	.39 / 10	8	3,500	5,200	.35 / 9	1.18 / 30	.07 / .03
AS-12	.47 / 12	15	3,200	4,800	.39 / 10	1.26 / 32	.09 / .04
AS-15	.59 / 15	16	2,800	4,300	.43 / 11	1.38 / 35	.11 / .05
AS-20	.79 / 20	47	2,200	3,300	.55 / 14	1.85 / 47	.26 / .12
AS-25	.98 / 25	66	1,900	2,900	.59 / 15	2.05 / 52	.31 / .14
AS-30	1.18 / 30	106	1,600	2,400	.63 / 16	2.44 / 62	.49 / .22
AS-35	1.38 / 35	168	1,300	2,000	.67 / 17	2.83 / 72	.68 / .31
AS-40	1.57 / 40	218	1,200	1,800	.71 / 18	3.15 / 80	.86 / .39
AS-45	1.77 / 45	257	1,000	1,600	.75 / 19	3.35 / 85	.97 / .44
AS-50	1.97 / 50	272	950	1,500	.79 / 20	3.54 / 90	1.08 / .49
AS-55	2.17 / 55	363	800	1,300	.83 / 21	3.94 / 100	1.46 / .66
AS-60	2.36 / 60	599	700	1,100	.87 / 22	4.33 / 110	1.79 / .81
AS-80	3.15 / 80	1255	600	900	1.02 / 26	5.51 / 140	3.11 / 1.41

NOTES:

*AS-6 without keyway. AS-8 through 12 keyway to DIN 6885.1. Other sizes to DIN 6885.3.

MARLAND FREEWHEEL CLUTCHES

Model FSR - Freewheel Clutches

The **FSR** Model is a general purpose freewheel clutch suitable for use in overrunning, indexing or backstopping applications.

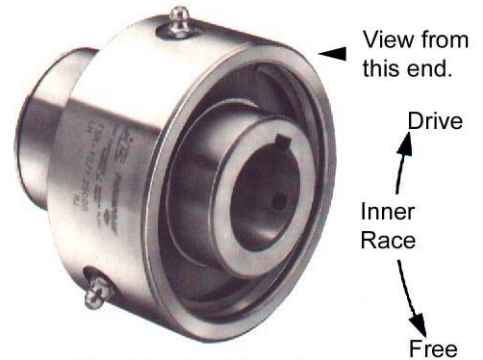
They are provided with a hub which has been ground as a mounting surface.

They include a keyseat and snapping groove to secure mounted items.

The shaft the unit is mounted on must extend through the full length of the clutch and must be held to the recommended size

limits because the sleeve bearings used in the outer race rides on the shaft. The keyseat on the shaft used must not extend into the sleeve bearing area to prevent damage to the bearing.

Model	Max Bore in.	Torque Capacity lb. ft.	Overrunning Speed Max. RPM		Shipping Weight lb.
			Inner Race	Outer Race	
3	.50	40	1950	900	1
5	.687	110	1950	900	2
6	.875	300	1950	750	3
8	1.125	450	1650	600	5
10	1.375	675	1250	350	6
12	1.625	1350	1150	350	9
14	1.875	1600	950	250	15
16	2.187	1800	950	250	15



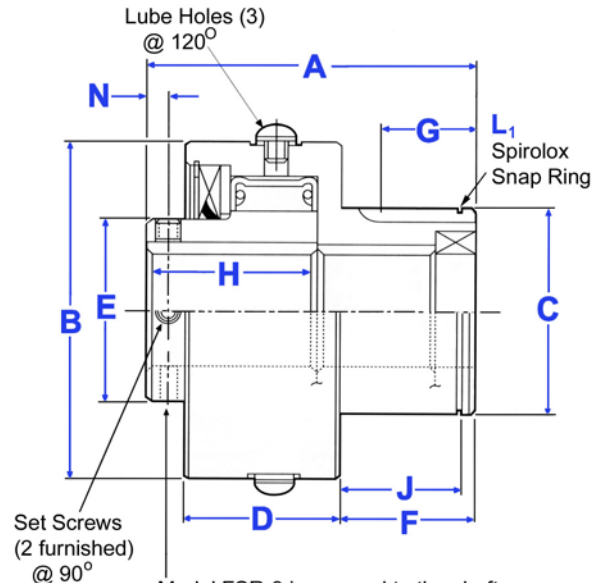
Right Hand rotation shown.
(Left Hand opposite.)

Specify direction of rotation when ordering.

Dimensions (inches)

Model	A	B	C	D	E	F
3	1.88	1.63	.875 / .874	.69	.80	.81
5	2.75	2.00	1.250 / 1.249	1.25	1.00	1.00
6	3.19	2.88	1.375 / 1.374	1.56	1.38	1.31
8	3.56	3.25	1.750 / 1.749	1.75	1.62	1.44
10	3.50	3.75	2.250 / 2.249	1.75	2.03	1.44
12	3.88	4.44	2.500 / 2.499	1.94	2.38	1.44
14	4.38	5.50	2.875 / 2.874	2.19	3.00	1.75
16	4.38	5.50	3.250 / 3.249	2.19	3.00	1.75

Model	G	H	J	L ₁	N
3	.500	.94	.715 / .720	RS 87	.22
5	.562	1.63	.900 / .905	RS 125	.25
6	.937	1.69	1.215 / 1.220	RS 137	.18
8	1.00	1.88	1.315 / 1.320	RS 175	.25
10	.94	1.81	1.340 / 1.345	RS 225	.25
12	1.38	2.13	1.311 / 1.321	RST 250	.31
14	1.56	2.25	1.625 / 1.630	RS 287	.31
16	1.69	2.25	1.650 / 1.655	RS 325	.31



Model FSR-3 is secured to the shaft by a .187" roll pin (furnished).